

Planning For Mining Industrial Areas: To Develop A Comprehensive Framework

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ABSTRACT

Mining is an important activity for India. Mining contributes to 2.5 per cent of the Gross Domestic Product (GDP). The total mineral production is valued at 1,299,500 million, and 18,963,480 million of mineral exports in 2020 [1]. Unplanned mining industrial zones are among the main contributors to industrial pollution. As a result of their pollutant releases, these industries end up contaminating the environment. People living in the surrounding communities saw a significant decline in quality of life as a result. In planning for mining industrial regions, this report seeks to create a thorough framework. Value creation through the development and efficient implementation of an optimal mine plan is a major opportunity within the mining industry today [2]. The set of parameters and standards is computed from the research to develop a comprehensive framework for mining industrial areas. Based on the derived parameters, the case studies for mining industrial zones are reviewed, and the best strategies to address the effects of the industries they utilized are adopted. Indicators that should be emphasized when planning an industrial area are identified by the study. A model of the framework for an ecologically sustainable industrial region is developed after identifying the key indicators that should be focused on the research area.

I. INTRODUCTION

Mining extracts useful materials from the earth. Although mining provides many valuable minerals, it can also harm people and the environment. The top 40 mining corporations in the world, which make up the great majority of the sector, generated about 656 billion dollars in revenue in 2020. In the mining sector, the net profit margin dropped from 25% in 2010 to 11% in 2020. China is emerging as the world's leading producer of minerals, particularly the highly sought-after rare earths, of which China produced about 58 percent of the world's supply in 2020. Furthermore, China is the world's top producer of gold from mines. The mining sector's contribution

to the GDP is 2.3-2.5 % at present. Mineral production in India grew at a compound annual growth rate (CAGR) of 5.72% between 2013-14 and 2017-18.[3]

II. AIM AND OBJECTIVES

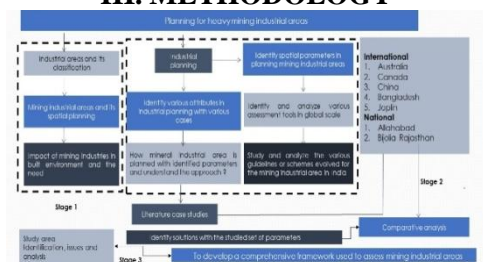
A) Aim

To develop a comprehensive framework in planning for heavy mining industrial area.

B) Objectives

1. To study the various impacts of mining industries in surrounding built environment
2. To identify the parameters considered in planning for mining industrial area
3. To identify and analyse various assessment tools applied for the evaluation of mining industrial areas
4. To compare the identified indicators with best practices and cases and determine appropriate measures in planning for mining industrial areas
5. To evolve a comprehensive framework in planning for heavy mining industrial area

III. METHODOLOGY



IV. NEED, SCOPE, AND LIMITATION

A) Need

Large-scale land disturbance and alteration can result from mining and related processes. The intensity of such disruption varies depending on the site's natural features, including its geology, vegetation, topography, climate, and its proximity to and characteristics of surface water. The 4 to 7 percent of the world's greenhouse gas (GHG) emissions are related to mining. The over exploitation of resources is a threat to biodiversity. It implies the need for proper planning and

management. A healthy environment is important for sustainable development and future generations must be assured that these resources will be available because any society will need them in a similar or greater amount than we do today.

B) Scope

The Indian mining industry has come under heavy fire for several issues linked to how it is performing in terms of sustainable development. The magnitude and duration of the environmental impact can be studied. The reversible capability of nature can be evaluated. Sustainable planning framework for mining industry can be developed. The future scope of implementation of identified planning approach in heavy mineral mining industry.

C) Limitation

The study of the components to plan for mining industrial area is limited to secondary data and the derived indicators are further to be validated with primary study for the identified area.

V. IMPACTS OF MINING INDUSTRY

Environmental problems might include erosion, sinkhole development, biodiversity loss, and chemical contamination of soil, groundwater, and surface water resulting from mining processes. If contamination brought on by chemical leaks is not properly regulated, the nearby population's health may also be affected. Dust from blasting operations and haul routes may be produced by surface mines. Several coal mines release the greenhouse gas methane. Heavy metals, Sulphur dioxide, and other pollutants may be released into the air because of inadequate precautions at smelter operations. Numerous accidents that occurred in coal and stone mines, both underground and on the surface, in recent years have resulted in the deaths of many mineworkers.[4]

VI. LITERATURE REVIEW

Industrial planning is a conceptual and strategic process for creating a plan to support or develop any industrial region in a way that makes it easier to produce, manufacture, and process commodities and goods.

The industrial area structure plan and the major area structure plan must be congruent with one another if the city's major area structure plan covers the area for which the industrial area structure plan is being created. The structure plan for the industrial area offers flexibility to adapt to shifting trends in the spatial requirements of diverse industries.

Industrial area planning scale varies according to the types of industrial area.

1) Industrial Park

A designated area for industrial use at a suitable location that ensures sustainability by including social, economic, and environmental quality issues into its siting, planning, operations, management, and decommissioning is known as an industrial park.

2) Industrial estate

Industrial estates are locations allocated for industrial activity where infrastructure like roads, power, and other utility services are offered to support the growth of enterprises and to limit environmental effects.

3) Industrial city

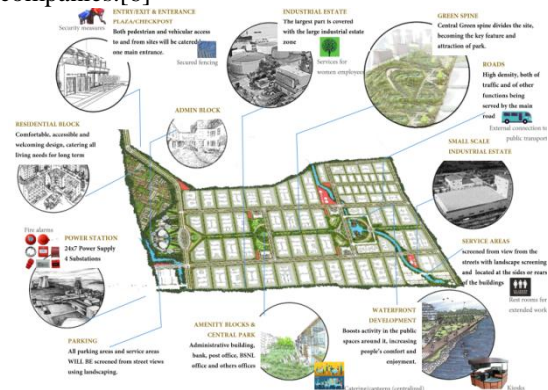
A zone or territory that contains a collection of independent industrial facilities that are all active at the same time is known as an industrial city.

4) Industrial region

Industrial regions emerge when several industries locate close to each other and share the benefits of their closeness.[5]

A) Scale of Industrial area planning

Industrial Areas around 64 Kms from Indore (Commercial Capital of Central India) with an area of 478 hectares. Out of the total 478 hectares of industrial land, the state has declared an Industrial Township of 206 hectares for SEFEAN's companies.[6]



Smart Industrial Park is in Dhar district in the Indian state of Madhya Pradesh.

B) Main parameters for Industrial area

| SL.NO | PARAMETERS | INDICATORS | STANDARDS |
|-------|------------------------------|---|---|
| 1 | Land use | Land and agriculture | Buffer zone in case of Mining Lease (ML) area up to 25 ha is to be considered as 5km all around the periphery of the core zone and for ML area above 25 ha - an area 10 km all around the periphery of the core zone |
| 2 | Quality of life | Health and safety | Life expectancy at birth (years) Age adjusted mortality rate (per 1 000 people) Health impacts through air, water, soil, and noise pollution. Homicide rate (per 100 000 people) |
| 3 | Environment | Pollution and Biodiversity | Control of water, air, and noise pollution. Control and regulation of activities which have impact on environment. |
| 4 | Industrial infrastructure | Transportation | Regulatory requirements for packaging, labelling, and transportation of hazardous waste |
| 5 | Social factors | Social cohesion Population density Labour welfare | Labor force and population shift, displacement and relocation effects and the population make-up |
| 6 | Environmental infrastructure | Industrial waste collection | Slag wastes, sludges from effluent treatments. |
| 7 | Social infrastructure | Institutional developments and housing | Social services NGOs in the area. The social integration of community and the mechanisms by which individuals and groups within the area. Social services NGOs in the area. The social integration of community and the mechanisms by which individual and groups within the area |

C) Assessment tools

- 1.Environmental Impact Assessment: -EIA is defined as "a planning tool used for the identification, evaluation and mitigation of potential impacts positive and negative of proposed plan / policy / program on physical/ biological /social/cultural / economic factors prior to decision making".
- 2.Environmental Management System -It maps out a framework that a company or organization can follow to set up an effective environmental management system.
3. Life cycle Assessment -It is an environmental management tool which helps to determine the environmental impact of an activity throughout the entire life.
- 4.Environmental auditing: - It is simply a tool used in environmental management to assess how particular activities affect the environment in comparison to predetermined standards or criteria.
- 5.Mine site Assessment tool: -The MSAT has a survey-like format, with questions that can only be answered with a yes or no. The resource addresses 15 different subjects on a variety of economic, environmental, social, and governance (EESG) challenges [7]

VII. LITERATURE CASE STUDIES

The case studies in Indian and international level are selected. The case studies are chosen based on the measurable indicators of industrial planning derived based on the literature study and primary observation of site.

1)Bijolia Rajasthan – Socioeconomic impact

One of Rajasthan's main mining regions is Bijolia, where large-scale mining first started

almost thirty years ago. Since then, the environment has been negatively impacted, but no systematic assessment has been made to determine how it has influenced the nature and socioeconomic structure of the people who work in and near the mines. [8]



Sandstone Mining in Bijolia

2) Allahabad – Environmental impact

Small-scale cluster mining, a type of mining that has been practiced in Allahabad for decades, developed gradually through time. The residents claimed that traffic caused additional dust to be produced, some of which ended up in the surrounding field and reduced the soil's fertility. The quality of soil (both physical and chemical) has obviously been impacted by mining activity, which has a negative impact on human production & livelihood.[9]

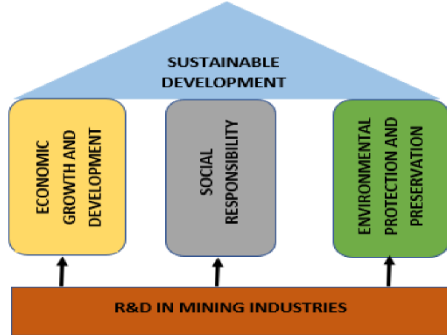


Vindhyan region

3) Bangladesh -Land use and Landcover

The conducted study is pertinent to the changes of Land use and land cover in the Barapukuria Coal Mine under the district of Dinajpur, Bangladesh. The mining activities caused subsidence in a broader area, causing resettlement. The research work was conducted incorporating GIS and remote sensing techniques and open-sourced Landsat imageries to reveal the surface.[10]

term health impact can be expected due to dust and the presence of toxic heavy metals. [14]



Sustainable mining China

C) Comparative analysis of Sustainable mining case study

| Parameters | Australia | Canada | China |
|------------------------------|---|---|---|
| Land use | Recreation, the process of restoring land that has been previously used for mining activities, is an integral part of mine design, local vegetation outcomes | Recreation, the process of restoring land that has been previously used for mining activities, is an integral part of mine design, local vegetation outcomes | Recreation, the process of restoring land that has been previously used for mining activities, is an integral part of mine design, local vegetation outcomes |
| Quality of life | Health impact assessment | Integrating sustainable development in all its actions to ensure a healthy environment, both today and for the future. | Public health and safety should not be compromised. Aggressive monitoring and public reporting programs should be used to ensure that the environment is protected. Environmental outcomes such as air quality, water quality, noise, and vibration should be monitored and reported to the public. |
| Environment | Water management, including atmospheric and mine drainage, is a key part of the mine design. The mine design should include measures to ensure that water resources are protected and that water quality is maintained. | Water management, including atmospheric and mine drainage, is a key part of the mine design. The mine design should include measures to ensure that water resources are protected and that water quality is maintained. | Water management, including atmospheric and mine drainage, is a key part of the mine design. The mine design should include measures to ensure that water resources are protected and that water quality is maintained. |
| Industrial infrastructure | This unique circular economy initiative encourages transporting process (Overstock) and also allows to divert the waste from the landfill as well as the environmental rehabilitation program of the mine site. | This unique circular economy initiative encourages transporting process (Overstock) and also allows to divert the waste from the landfill as well as the environmental rehabilitation program of the mine site. | This unique circular economy initiative encourages transporting process (Overstock) and also allows to divert the waste from the landfill as well as the environmental rehabilitation program of the mine site. |
| Social infrastructure | Among the 35 environmental and social programs, the support for family Agriculture Program was awarded the First Prize in the Environmental Initiatives by Alcoa Brazil in 2018 in the Community Relations category and received the gold trophy as the Best Project of All Categories. | Among the 35 environmental and social programs, the support for family Agriculture Program was awarded the First Prize in the Environmental Initiatives by Alcoa Brazil in 2018 in the Community Relations category and received the gold trophy as the Best Project of All Categories. | Among the 35 environmental and social programs, the support for family Agriculture Program was awarded the First Prize in the Environmental Initiatives by Alcoa Brazil in 2018 in the Community Relations category and received the gold trophy as the Best Project of All Categories. |
| Environmental infrastructure | The mine's tailing facilities have a surface area of 12 million square metres and are composed of four cells, two dedicated to mine waste and two dedicated to water management. | The mine's tailing facilities have a surface area of 12 million square metres and are composed of four cells, two dedicated to mine waste and two dedicated to water management. | The mine's tailing facilities have a surface area of 12 million square metres and are composed of four cells, two dedicated to mine waste and two dedicated to water management. |
| Social factors | Community engagement and development are a key part of the leading project. Mining conducted in consultation with sustainable development for the mining communities of interest. Industry program identifying and promoting opportunities for indigenous. | Community engagement and development are a key part of the leading project. Mining conducted in consultation with sustainable development for the mining communities of interest. Industry program identifying and promoting opportunities for indigenous. | Community engagement and development are a key part of the leading project. Mining conducted in consultation with sustainable development for the mining communities of interest. Industry program identifying and promoting opportunities for indigenous. |

Comparative case study analysis using the derived parameters for industrial planning is carried out. It is analysed what steps were taken in each situation to address the problems with industrial pollution. This is used to develop the study area's framework. Rehabilitation of affected people and community engagement activities leading to sustainability. In better land use they adopted thick green belts surrounding the industry, buffer, and biological filter zones. GIS and remote sensing tools for the analysis of the study area. The plant species that absorb dust particles is promoted in buffer areas. Regular medical camps are organised by the mining industries for the human settlement surrounding the industry. Regular inspection of industrial areas to monitor proper environmental management plans are followed or not. Planning for industrial areas focuses the neighbourhood and

environment around the industry, to promote a healthy and sustainable development. The concept of social license to operate hazardous industries should be adopted. Better waste management systems should be installed that prevents the toxic effluent flow to the water bodies and surrounding land parcels.

VII. FRAMEWORK FOR INDUSTRIAL AREA

| Parameters | Indicators | Standards | Measures | Score |
|----------------------------|---|---|---|---|
| 1. Land use | 1. Buffer zone 2. Agricultural land | 1. At least 4-10 km green buffer area should be created surrounding industry (ISO 14001:2014) 2. At least 10% of agricultural land should be converted to green belt of density 1000 trees/ha 30% of green area should be maintained (S. Ghosh, 2002) | 1. Buffer zone: Buffer zone can be used for industrial, residential or even agricultural use. 2. Agricultural land: 30% of green area should be maintained. Photo-remediation technology to clean heavy metal contaminated soil. Photo-remediation to control pollution should be maintained (S. Ghosh, 2002) | 1. Buffer zone: 1000 trees/ha 2. Agricultural land: 30% |
| 2. Quality of life | 1. Health | Settlements to be provided with a buffer of 50-300 metres if not a should be strictly followed (ISO 14001:2014) The prevalence rate of diseases caused by the radioactive material should be analysed such as primary cancer, lung and all diseases. The 1:25 is the prevalence rate of cancer and it should not exceed. | Proper zoning of residential and industrial areas. The better health infrastructures. Prevention and control of non-communicable diseases such as Cardiovascular disease, Diabetes Mellitus, Cancer care (preventive and curative care), etc. | 1. Health: 1:25 |
| 3. Environment | 1. Water quality 2. Air quality 3. Noise quality | Water quality: ISO 14001:2014 Air quality: ISO 14001:2014 Noise quality: ISO 14001:2014 | A well-designed environment, quality surveillance programme & necessary for assessing the baseline ambient air quality status. | 1. Water quality: ISO 14001:2014 2. Air quality: ISO 14001:2014 3. Noise quality: ISO 14001:2014 |
| 4. Sustainability | 1. Resilient waste transport 2. Traffic study | 1. Resilient waste transport: ISO 14001:2014 2. Traffic study: ISO 14001:2014 | Provision of buffer zones, fire and overpasses in their road, trunk, approach, and muddy substrates. The movement of trucks/lorry/trucks from the village having habitation should be avoided. The alternate routes can be provided. During transportation after the loading the vehicles should be secured with a covering over the loaded material to avoid spillage which on driving may cause dispersion. Transportation is regulated by GPS facility, the transportation route is well defined for easy monitoring. Provided that the Regional Transport Authority of the region shall impose suitable local time restrictions for goods cartages transporting dangerous or hazardous goods according to local requirements for ensuring road safety, free flow of traffic, and movement of vehicles. | 1. Resilient waste transport: ISO 14001:2014 2. Traffic study: ISO 14001:2014 |
| 5. Social factor | 1. Housing 2. Safety factor | 1. Housing: ISO 14001:2014 2. Safety factor: ISO 14001:2014 | Identification and resettlement of people in buffer areas. Minimum charge factor is a buffer of approximately 10m by 10m that includes of safety regulations for the prevention measures. | 1. Housing: ISO 14001:2014 2. Safety factor: ISO 14001:2014 |
| 6. Physical infrastructure | 1. Waste management 2. Water treatment 3. Health care | 1. Waste management: ISO 14001:2014 2. Water treatment: ISO 14001:2014 3. Health care: ISO 14001:2014 | Common Effluent Treatment Plant (CETP) to be provided. Special care to be taken in cases where the effluent (after treatment) is discharged into a water body. Carrying capacity: 10-15 MGD 2. The occupiers of facilities generating hazardous & other wastes must have a potential of not more than weekly (10) days and a maximum quantity of less (10) tonnes. 3. 150 litres/capita of water demand should be allowed. | 1. Waste management: ISO 14001:2014 2. Water treatment: ISO 14001:2014 3. Health care: ISO 14001:2014 |

Based on the literature examined, the planning criteria for industrial areas are developed in this study. The case studies selected based on the obtained criteria are used to guide the remedial procedures for the effects of heavy industries on the surrounding region. Using these corrective actions, a framework for heavy industries is developed. After studying the impact assessment tools, it is determined that EIA is the most useful one for evaluating the study area. The research derives the planning elements to be concentrated in the study area based on the secondary and primary examination of the site. The outcome of the research and the validation of the site using the developed framework is the framework suitable for heavy industry. This helps to give better planning interventions in the heavy industry affected areas.

VIII. CONCLUSION

By provision of better hazardous waste management, green buffer area, unpolluted physical infrastructures such as drinking water facility, health care facilities and planned residential areas can revitalize area to a better industrial town. Inclusive and sustainable development is the primary source of income

generation, allows for rapid and sustained increases in living standards for all people, and provides the technological solutions to environmentally sound industrialization. Sustainable industrial development works to minimize its environmental footprint while maintaining economic growth, social advancement, and quality of life.

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